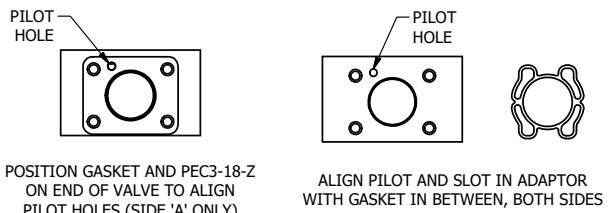


MARK VALVE USING 1/8" LETTERS WHERE XX IS THE DATE CODE

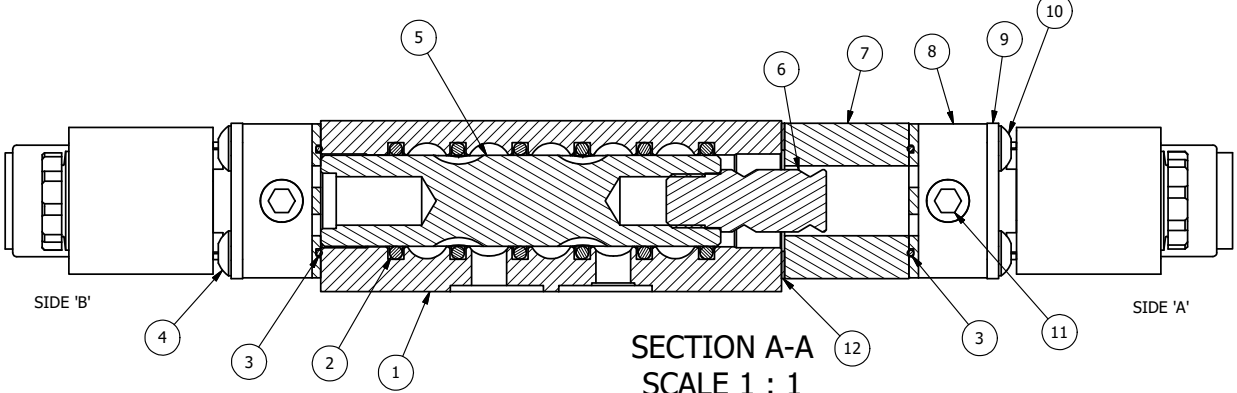
15 PING AFTER INSTALLATION



POSITION GASKET AND PEC3-18-Z ON END OF VALVE TO ALIGN PILOT HOLES (SIDE 'A' ONLY)

ALIGN PILOT AND SLOT IN ADAPTOR WITH GASKET IN BETWEEN, BOTH SIDES

NOTES:
 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
 2) LUBRICATE DETENT BALL, SPRING AND STUD.



SECTION A-A
 SCALE 1 : 1
 VIEW FROM 3 PORT SIDE

FLG	QTY	PART NO	DESCRIPTION
18	1	ZNSPK-2	KIT - SUBPLATE MOUNTING, BRASS NAMUR, (2 EA V-618-SS SCREW, 2 EA V-565 O-RING)
17	1	V-548	O-RING, BUNA-N, 70 DURO, 6MM X 1MM, NAMUR PLUG
16	1	V-547	PLUG, 360 HALF HARD BRASS, NAMUR VALVE
15	1	V-21-SS	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT, 18-8 SS
14	1	DS3-1	SPRING, DETENT, STAINLESS, 1/4" & 3/8" VALVE. LEE SPRING # LC 029B 0 S.
13	1	V-14	BALL, CHROME STEEL 3/16 DIA, GRADE 25, FOR DETENT
12	1	BG3	GASKET - END CAP, 1/4" & 3/8" VALVE
11	2	V-19-SS	PLUG, 1/8-27 NPT, 7/8 TAPER, FLUSH SEAL, SOCKET PIPE PLUG, STAINLESS
10	4	V-585-SS	SCREW, 10-24 X 2-1/8, SOCKET BUTTON HEAD, 18-8 STAINLESS
9	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
8	2	V-564	SYSTEM 8 INTRINSICALLY SAFE SOLENOID OPERATOR.
7	1	PEC3-18-Z	END CAP, SPACER, DETENT, SOLENOID, 360 BRASS, 1/4" & 3/8" VALVES
6	1	PBS3-13	STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4" & 3/8" VALVE
5	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
4	4	V-584-SS	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, 18-8 OR 303 SS
3	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	Z2-11	BODY - BRASS, UPPER PILOTS (BUTTON BLEEDER), 1/4" NAMUR

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL ± .01 3-PL DECIMAL ± .005 FRACTIONAL ± 1/64 ANGULAR ± 1/2°		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235
DRAWN: RMcKenna	DATE: 9/30/2015	CHECKED: KWaite	DATE: 9/30/2015	
SCALE: 1 : 1	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 9/30/2015	
TITLE: 1/4" NAMUR, DBL SOL, 2 POS, DETENT, INTR SAFE, 24VDC, BRASS & STAINLESS			PART NO.: ZNSS2AQ 24VDC	REV.: A

A	NO.	DATE	CHNGD EC3 GASKET TO BG3.	REVISION

THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT